



L450 - Coal Harbour® Double Mesh Ladies' Sport Shirt

Product Features:

- 7.4 oz, 100% polyester double-mesh knit
- No curl, rib knit collar
- Locker patch
- Neck taping for comfort
- 5-button placket
- Coal Harbour engraved dyed-to-match buttons
- Flattering side panels
- Slightly contoured for a feminine fit
- Side Slits
- Reinforced topstitching throughout

Ladies' sizes XS-4XL

Comparable styles:

S450 – Double Mesh Sport Shirt
 S451 – Double Mesh Short Sleeve Tee
 L451 – Double Mesh Ladies' V-Neck Tee
 Y451 – Double Mesh Short Sleeve Youth Tee
 S452 – Double Mesh Long Sleeve Tee
 Y452 – Double Mesh Long Sleeve Youth Tee

Available Colours and PMS Colours

Textile fabric colours are subject to dye lot variation and will not be exact match to print pantone reference

Black



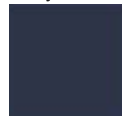
Black 6C

Coal Grey



Between Cool Grey 10C & Cool Grey 11C

Navy



289C

Red



207C

Royal



Between 7692C & 7693C

White



N/A

Fabric Detail:



Due to the nature of polyester fabric, special care must be taken throughout the decoration process

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GARMENT MEASUREMENTS

Size	XS	S	M	L	XL	2XL	3XL	4XL
Bust - Half Measure	17 1/2"	18 1/2"	19 1/2"	21"	22 1/2"	24"	26"	28"
Bust - Full Measure	35"	37"	39"	42"	45"	48"	52"	56"
Body Length (HPS)	25"	25 1/2"	26"	27"	28"	29"	29 1/2"	30"
Sleeve Length (CB)	14"	14 1/2"	15"	15 5/8"	16 1/4"	16 7/8"	17 5/8"	18 3/8"

Women's size conversion: 1X = 3XL, 2X = 4XL

Finished measurements in inches. Refer to How to Measure guide for detailed information on measurement instructions.

LADIES' General Sizing Guide

Size	XS	S	M	L	XL	2XL	3XL	4XL
Numeric Size	2	4-6	8-10	12-14	16	18-20	22	24
Bust	32"-34"	35"-36"	37"-38"	39"-41"	42"-44"	45"-47"	48"-51"	52"-55"
Waist	24"-25"	26"-27"	28"-30"	30"-32"	33"-35"	36"-38"	40"-42"	42"-44"
Hip	33"-35"	35"-37"	37"-39"	39"-41"	42"-44"	45"-47"	48"-50"	50"-52"
Sleeve Length - CB	30"-30 1/2"	30 1/2"-31"	31 1/2"-32"	32 1/2"-33"	33 1/2"-34"	34"-34 1/2"	34 1/2"-35"	34 1/2"-35"

Coal Harbour®

PRINTING INSTRUCTIONS FOR POLYESTER WICKING FABRICS

Due to the nature of 100% polyester performance fabrics, special care must be taken throughout the printing process.

Here are some tips to effectively decorate our performance products.

- Garment temperature must not exceed 320°F or 160°C. Exceeding this temperature will cause the fabric to shrink, become wavy or cause dye migration.
- Dryer temperature and belt speeds must be changed accordingly for polyester fabric.
- If flashing these garments, do not exceed 1-2 seconds. Anything longer may damage the fabric as stated above.
- **Screen Printing:** These garments require the use of poly inks that cure at a lower temperature. A Dyno Grey base blocker on all colours and a second white base blocker on all dark colours are recommended. Please consult your ink supplier for more information.
- Polyester requires a longer cooling time than cotton. Avoid overlap of garments and screen-print/heat transfer until the garments are cooled. Failure to cool the fabric prior to stacking into a printer's fold may cause the fabric and applied ink to stick together.
- **Heat Transfers:** Poly mark heat transfers need to be created with an anti-migration layer in the design. This process can only be done on white or very light colour fabric. Inks used in printing paper design need to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.
- **Sublimation Printing:** As noted for the poly mark heat transfers, this process can only be done on white or very light colour fabric. Inks used in printing paper design need to be darker than the base fabric or colour will migrate with the fabric colour resulting in a bleeding effect.
- If you heat press these garments, you must adjust the time, temperature and pressure. Failure to do so may damage the fabric as stated above.
- A test sample run is recommended, especially if you have a large order or if your printer does not specialize in printing on performance fabrics.